

WHAT IS CLAIMED IS:

1           1.     A method of fabricating a vehicle body frame for a motorcycle  
2 comprising the following steps:

3                 integrating aluminum series die cast products and aluminum series non-die cast  
4 products fabricated by a method other than die casting;

5                 subjecting an integrated article to an alumite treating; and

6                 coating only die cast portions.

1           2.     The method of fabricating the vehicle body frame for a motorcycle  
2 according to claim 1, and further including the step of fabricating said die cast  
3 products with molten aluminum injected into a cavity under high pressure.

1           3.     The method of fabricating the vehicle body frame for a motorcycle  
2 according to claim 2, and further including the steps of die casting pivot plates for the  
3 vehicle body frame and projecting shot grain onto the pivot plates for finishing the  
4 surface.

1           4.     The method of fabricating the vehicle body frame for a motorcycle  
2 according to claim 1, wherein a gate speed for the die casting is 5-15m/s for the  
3 molten metal.